

BEST AVAILABLE COPY

	Typical	High Vis	High Vis	High Vis	High Vis	Low Vis	Low Vis	Low Vis	Low Vis	Low Vis
Xanthan	1-2	4-8	4-8	1-2	1-2	0	0.25-1.0	0.25-1.0	0	0.25-1.0
PAC	2-4	4-8	2-3	4-10	2-3	1-2	0	1-2	1-2	1-2
Starch	4-10	10-20	4-8	4-8	10-20	0-4	2-4	0	0	2-4
Clay	15-20	15-20	15-20	15-20	15-20	0	0	0	10-15	10-15

EXEMPLARY VISCOSITY AGENT AND FLUID-LOSS AGENT  
COMBINATIONS AND CONCENTRATIONS  
(kg per cubic meter)

FIGURE 1